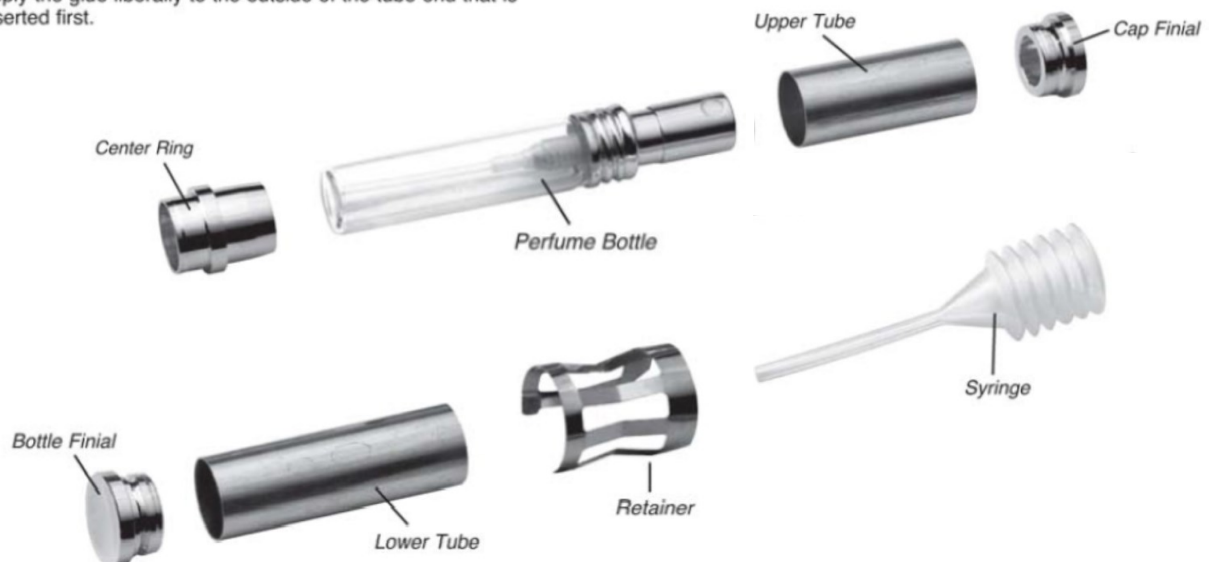


PURSE PERFUME ATOMIZER ASSEMBLY INSTRUCTIONS

Blank Preparation

1. Cut the blank about 1/8" longer than the brass tube to allow for "blow-out" of the hole.
2. Drill the blank with a 19/32" bit.
3. Polish the brass tube with 220 grit sandpaper to remove oxidation and roughen the tube. This can be done by hand or by hand-chucking it in a drill press or portable hand drill.
4. Prepare to glue with medium CA glue, two-part fast-drying epoxy or polyurethane glue.
5. Apply the glue liberally to the outside of the tube end that is inserted first.
6. Insert the tube with a twisting motion until it is equidistant from both ends of the blank. This allows trimming of the blank at both ends. Wipe off any excess glue on the ends of the blank. Allow the glue to dry, about 15 minutes for CA.
7. Using a barrel trimmer, disk or belt sander, trim the ends of the blank until you can just see the bright brass end of the tube. The faces of the ends must be perpendicular to the brass tube and parallel with each other. Maintain the length of the trimmed blank to the original length of the brass tube.



Turning the Blank

1. Assemble the blanks on the mandrel with bushings on both ends. Use a wooden spacer to allow the mandrel nut to grip the blank.
2. Tighten the tailstock before tightening the blank on the mandrel. This will center the mandrel first. Then tighten the nut that holds the blank.
Note: Do not over-tighten the tailstock or mandrel nut as this may cause the mandrel to flex, causing it to be an oval pen.
3. Turn the blanks to the desired shape.
4. After turning, sand the surface in progressive steps of 220, 400, 600 and 1000 grit. If a higher finish is desired, micromesh may be used.
5. Apply the finish of your choice and polish.
6. Remove the blank from the mandrel for assembly.

Assembly

Read the assembly instructions completely before assembly.

1. Press one of the Finials into the Upper Tube.
2. Press the other Finial into the Lower Tube.
3. Slide the Retainer into the Lower Tube.
4. Press the short end of the Center Ring into the Lower Tube and slide in the Perfume Bottle.
5. Use the Syringe to fill Perfume Bottle.

